STANDARD BAR SPLICER ASSEMBLY

	Minim	um Lap Leng	ths	
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4
3, 4	1'-5"	1'-11''	2'-1"	2'-4"
5	1'-9"	2'-5"	2'-7"	2'-11"
6	2'-1"	2'-11"	3'-1"	3'-6"
7	2'-9"	3'-10''	4'-2"	4'-8''
. 8	3'-8"	5'-1"	5′-5″	6'-2"
9	4'-7"	6'-5"	6'-10''	7'-9"

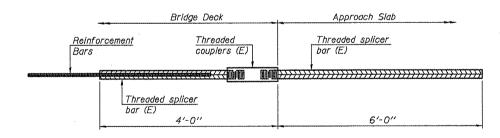
Table 1: Black bar, 0.8 Class C Table 2: Black bar, Top bar lap, 0.8 Class C Table 3: Epoxy bar, 0.8 Class C

Table 4: Epoxy bar, Top bar lap, 0.8 Class C

Threaded splicer bar length = min. lap length + $1_2'''$ + thread length

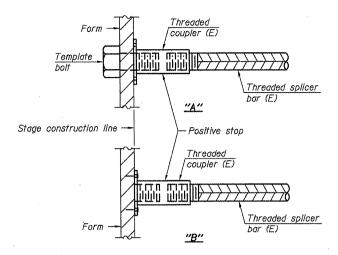
* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

Location	Bar size	No. assemblies required	Table for minimum lap length		
Deck	#6	13	3		
N. Abutment	#6	4	3		



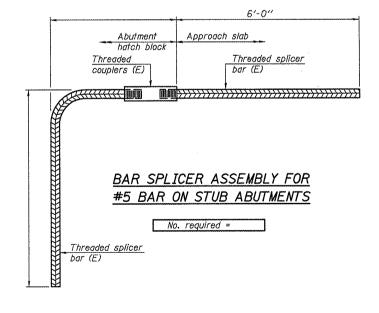
BAR SPLICER ASSEMBLY FOR #5 BAR ON INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

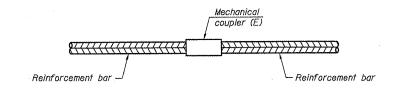
No. required ≈



INSTALLATION AND SETTING METHODS

"A": Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nalling to wood forms or cementing to steel forms. (E): Indicates epoxy coating.





STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications.

See special provision for Mechanical Splicers.

See approved list of bar splicer assemblies and mechanical splicers for alternatives.

> BAR SPLICER ASSEMBLY AND MECHANICAL SPLICER DETAILS STRUCTURE NO.

> > SN. 102-0041 IL.117 ovr MILL CRK. S. of US24

BSD-1

FILE NAME =

\$FILEL\$

11-1-09

 USER NAME = \$USER\$	DESIGNED ~	REVISED -	
	DRAWN	REVISED -	
PLOT SCALE = \$SCALE\$	CHECKED ~	REVISED -	
PLOT DATE = \$DATE\$	DATE ~	REVISED -	
			_

STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION**

SCALE:

BAR SPLICER DETAIL					RTE.	RTE. SECTION COUNTY		TOTAL	SHEET NO.		
					702	(114BR-1)I	WOODFORD	23	22		
					MISC.	MISC. BRIDGE REPAIRS CONT		NO.	68928		
	SHEET	NO.	OF	SHEETS	STA.	TO STA.	FED. ROAD DIST. NO. 4 ILLINOIS FED. AID PROJECT				